

Date: Friday, 9/7/2007 10:14:20 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LARGE SEAL STRIP
Job Number : 34455	
Estimate Number : 12196	
P.O. Number : <i>N/A</i>	Part Number : D34683
This Issue : 9/7/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3463 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 32132	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 9/14/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i> 07.09.07	
Comment : Est Rev. A New Issue 06-02-06 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MSIL60S125	high temp. silicone sheet .125
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Comment: Qty.: 0.4387 sf(s)/Unit Total : 4.3869 sf(s)

Material .125" Thick High Temp Silicone sheet

(M-SIL60S.125)

Batch: *M 100105* *B 07-09-14*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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(12)

Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Fabricate as per Dwg D3468 Using Dt 8853A Template

3.0	QC2.	INSPECT WORK TO CURRENT STEP
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*B 07-09-14* (12)

Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*Ce 7/7/14*

(12)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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(12)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

*3.1 QCB.**7/20/14* (12) *counted**07/09/14*  
*12 07-09-14*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 21/09/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

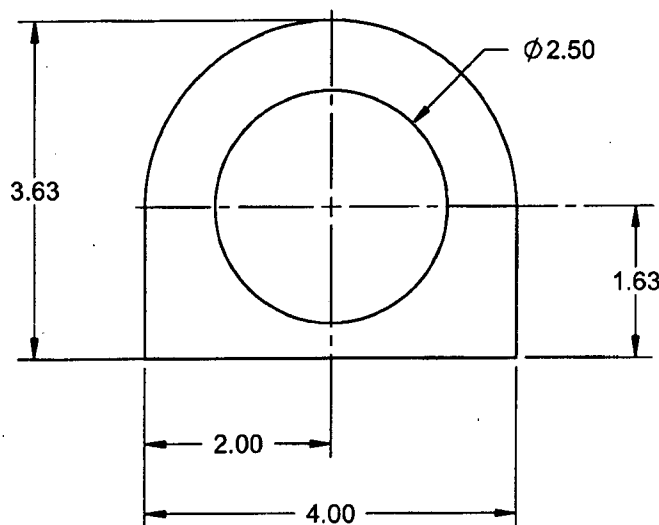
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

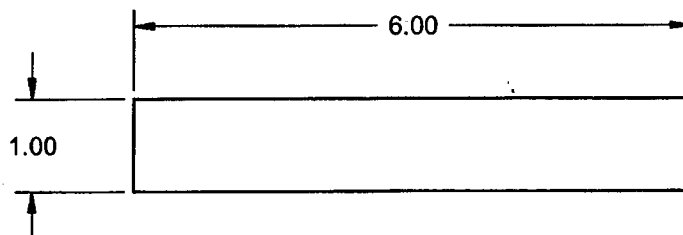


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3468</b>	REV. A SHEET 1 OF 2
DATE <b>05.12.08</b>		TITLE <b>SEALS</b>	SCALE 1:2
A	05.12.08	NEW ISSUE	

06-04-03 *[Signature]*



**D3468-1 SEAL**



**D3468-5 SEAL STRIP**

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WITHOUT NOTICE  
WORK ORDER  
NO. 34455

**NOTES:**

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

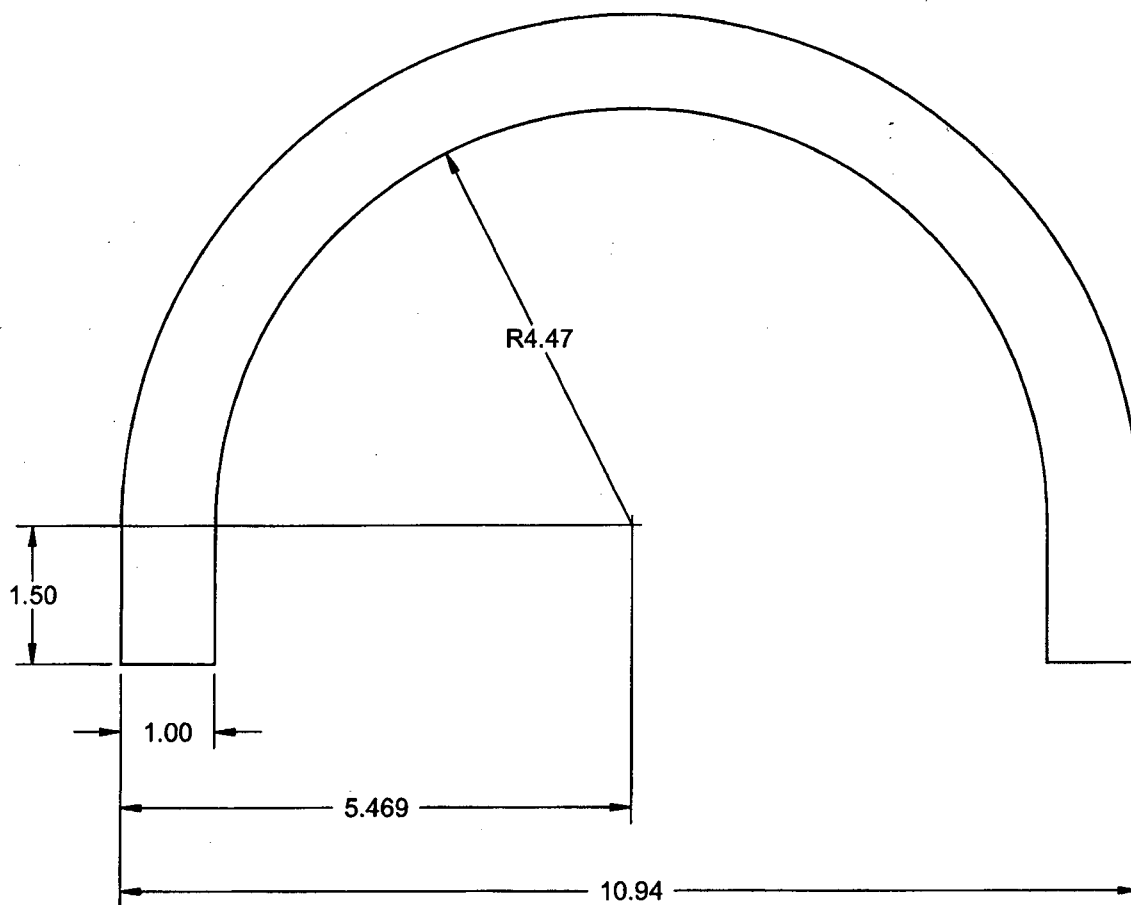
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DATE 05.12.08		TITLE SEALS	SCALE 1:2

RELEASED  
06.04.03 *[Signature]*



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NO. 34455

### D3468-3 LARGE SEAL STRIP

#### NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DART AEROSPACE LTD		Work Order:	34455
Description: LARGE SEAL STRIP		Part Number:	D34683
Inspection Dwg:	Rev: A	Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

<input checked="" type="checkbox"/>	First Article	<input type="checkbox"/>	Prototype
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[illegible]

Measured by:	HB	Audited by:		Prototype Approval:	
Date:	07-09-14	Date:	07-09-14	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	